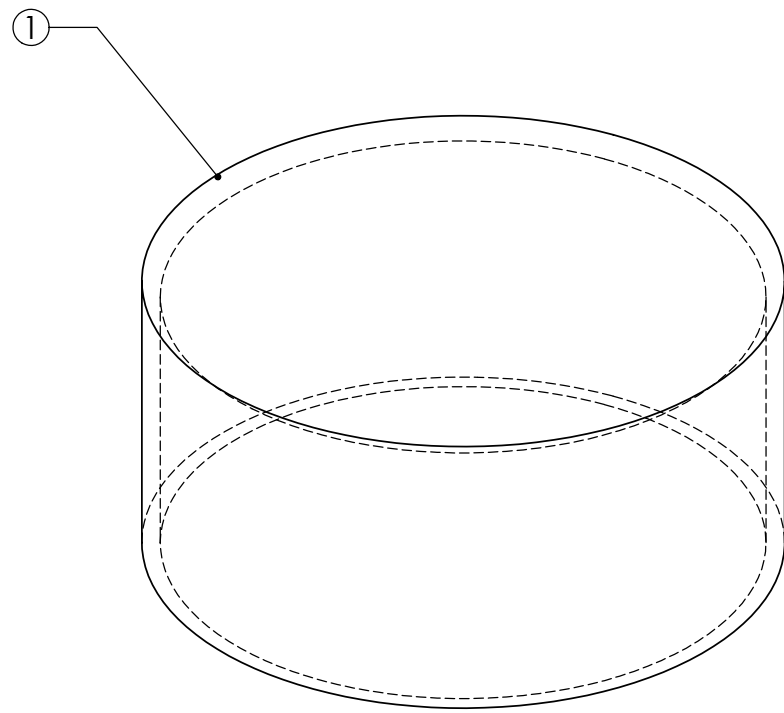


4X ϕ .201 THRU ALL
 \checkmark ϕ .385 X 82°
 \sqcap ϕ .385 ∇ .015

4X .325

8. PARTS #2, #3 GLUE WELDED TO PART 2-200161-06 PER ASSEMBLY A-200XXX.
7. PROJECT LIBRARY:\701144-NSF-LOBO\New LOBO RadioCan
NOTES: (CONT. FROM TITLE BLOCK)



2 EA.

PART MODIFICATION DRAWING

3	1		REINFORCING RING REMAINDER		
2	1		CAP (MODIFIED)		
1	1		PVC CAP (STOCK)		
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 7/14/06	
Engineer				ENGINEER J. ERICKSON 7/14/06	
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. 900606	NEW LOBO MOORING RADIO CAN P- 200168-06- PVC Cap Modified
				PROJECT LOBO MOORING	
Application		DO NOT SCALE DRAWING		WEIGHT 1.220lb.	SIZE B
				SCALE 1:2	DWG. NO. P- 200168-06-.DWG
				CAD FILE: MECH ENG ON TORNADO	REV. SHEET 1 OF 1

